

# WAY 10

## Noritsu Pharmacy Automation – Automated Compliance Packaging and Verification Solutions

Noritsu provides innovative compliance packaging solutions for pharmacies of all sizes. As dedicated business partners, we customize our services to meet the unique needs and goals of each pharmacy.

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**Founded:** 1978  
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**NORITSU**  
 Pharmacy Automation

### Company Background

**Noritsu understands the critical role your equipment plays in your business.**

Our commitment to reliability in products, employees, and practices has made us a trusted partner for over 40 years. Across the nation, numerous pharmacies rely on Noritsu solutions and support for their operations.

**We value the voice of our customers.**

By incorporating customer feedback, Noritsu has built a legacy of solving problems and advancing technology to help businesses achieve their goals. With a trusted technology partner, you gain peace of mind and the freedom to focus on your customers.

**At Noritsu, we configure solutions individually.**

Every pharmacy is unique, and we tailor our offerings to fit your specific workflow and needs. We take the time to understand your business, workflow, and goals before developing a solution with you. Contact us for a no-obligation discussion about how Noritsu's automation solutions can enhance your pharmacy.

### Product Overview

Noritsu has an extensive portfolio of pharmacy automation packagers, software applications, and accessories. From our compact LittleBot series to our high-production Impact packager line, all of our products are engineered to be reliable and efficient.

#### ■ Noritsu Packagers

Specializing in compliance packaging, Noritsu has solutions in several modalities and for pharmacies of any size. If you are a retail pharmacy just starting your journey into automation, a high production LTC pharmacy, or a mail-order house, Noritsu has solutions that can meet your needs and help prepare your packaging operation for growth.

#### ■ NexusRx Software Suite

At the heart of our packager line is a powerful pharmacy control software suite. Developed and evolving with input from our customers, NexusRx is an important facet of Noritsu solutions that set us apart from other providers. NexusRx allows for granular pre-packaging control of orders. That means that you have control over NDC's and patient changes before the packaging starts. The NexusRx Suite also offers analytics that

can help you with production throughput and inventory, a versatile label printing module, customizable reporting, and operations dashboards. It's an unprecedented pharmacy operations ecosystem that continues to evolve with input from our customers and industry trends.

#### ■ Medication Detection and Verification

Noritsu's innovative verification systems integrate with the packaging software to significantly reduce the time your pharmacists spend checking medications. Available in strip and multi-dose blister systems, verification is done using high-resolution imaging that automatically detects and flags anomalies. Pharmacists or technicians can check flagged orders. The orders are then archived and available for retrieval at the pharmacy or facility.

#### ■ Littlebot Compact Packager Series

The LittleBots consist of three compact but progressively efficient state-of-the-art components, each designed to leverage just a 'little' space in almost any pharmacy.

- **Celia:** An automated blister card packager, 'little' but scalable, for pharmacies aiming to expand and grow their adherence offerings. Celia's unique user-friendly design ensures ease of use and efficiency by any operator.
- **Julia:** A light-guided multi-tasking helper, Julia can function independently or integrate seamlessly with Celia to enhance system efficiency.
- **LARS:** A light-assisted rack system intelligently guides your operators with a 'little' assistance to improve performance with Celia and Julia.

#### ■ Accessories and Materials

Noritsu offers a wide array of accessories and consumables for use in your production workflow. Pill splitters, counters, winders, pouch material, blister cards, and strip boxes. Find out more by visiting our website at Noritsu-rx.com.

### Testimonial

*"One of our goals with this pharmacy was to bring 'next gen' technology and processes to the marketplace. Noritsu became a great decision and a key business partner for us. They've helped us gain significant labor and operational efficiencies using their products, and their technical support is always there for us when we need it. They have become the best and most significant strategic partner I've ever selected."*

— Doug Smock / Owner, Infinity Pharmacy, Richardson, TX

### Markets Served

Noritsu has developed solutions for many types of pharmacies including long-term care, central fill, retail, community, and nutraceuticals.